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**Product Data Sheet &
General Processing Conditions**

**RTP 2740 S-80A HF
Saturated Styrenic Block Copolymer
(TES/SEBS or other)
High Flow
Preliminary Datasheet**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.14	1.14	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0100 - 0.0200 in/in	1.00 - 2.00 %	D 955
MECHANICAL			
Tensile Strength Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	1200 psi	8 MPa	D 412
Tensile Elongation Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	750.0 %	750.0 %	D 412
Tensile Stress Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min) @ 100 %	445.0 psi 190.0 pli	3.1 MPa 33.3 N/mm	D 412 D 624
Tear Strength, Die C			
Compression Set 22 h @ 23 °C (73 °F), Method B, Type 2	20 %	20 %	D 395
22 h @ 70 °C (158 °F), Method B, Type 2	42 %	42 %	D 395
Hardness Shore A, 10 s delay	80	80	D 2240

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Melt Temperature	360 - 420 °F	182 - 216 °C
Mold Temperature	60 - 75 °F	16 - 24 °C